

DIAMOND POLYMERS

DP800L – TECHNICAL DATA EPOXY PASTE

PRODUCT DESCRIPTION:

DP800L is a two component 100% solids epoxy paste that is both moisture insensitive and can cure at temperatures as low as 40 degrees F.

RECOMMENDED FOR:

This epoxy paste can be applied to either horizontal or vertical surfaces as thick as 1/4 inches without sagging or slump. DP800L can be used as an adhesive for concrete, wood, steel, or masonry.

SOLIDS BY WEIGHT:

100%

SOLIDS BY VOLUME:

100%

VOLATILE ORGANIC CONTENT:

Zero pounds per gallon

COLORS AVAILABLE:

Gray (when mixed)

RECOMMENDED FILM THICKNESS:

Variable (up to 1/4" maximum on vertical surfaces)

COVERAGE PER GALLON:

(per mixed gallon) 6.4 square feet @ 1/4 inch thickness. 308 lineal feet @ 1/4" x 1/4"

PACKAGING INFORMATION:

3 gallon kit= 2 gallons part A @ 10.0 pounds each and 1 gallon part B @ 8.6 pounds volumes approximate)

MIX RATIO:

2 parts A to 1 part B by volume

SHELF LIFE:

1 year in unopened containers

HEAT DEFLECTION TEMP.

135 degrees F

FLEXURAL STRENGTH:

6,700 psi @ ASTM D790

COMPRESSIVE STRENGTH:

10,100 psi @ ASTM D695

TENSILE STRENGTH:

6,400 psi @ ASTM D695

ULTIMATE ELONGATION:

4.3%

PEAK EXOTHERM:

280 degrees F @ 200 gram mass

ADHESION:

330 psi @ elcometer (concrete failure, no delamination)

HARDNESS:

Shore D= 65

VISCOSITY:

Mixed= 1,014,000 cps (typical)

DOT CLASSIFICATION:

Part A "not regulated"

Part B "CORROSIVE LIQUID N.O.S., 8, UN1760, PGIII"

ELECTRICAL PROPERTIES:

(Condition A, frequency 1000 HZ)

DIELECTRIC CONSTANT (astm D160) 4,100

DISSIPATION FACTOR (astm D160) 4.6

VOLUME RESTIVITY (astm D257, ohm-cm) 1.4×10^{15}

SURFACE RESTIVITY (astm D257, ohm-cm) 1.2×10^{15}

CURE SCHEDULE: (70°)

pot life – (1 1/2 gallon volume) 15-25 minutes

tack free (dry to touch).....2-4 hours

recoat or topcoat.....3-6 hours

light foot traffic.....6-12 hours

full cure (heavy traffic).....2-7 days

APPLICATION TEMPERATURE:

40-90 degrees F.

CHEMICAL RESISTANCE:

REAGENT	RATING
butanol	C
hexane	C
xylene	C
1,1,1 trichloroethane	C
MEK	A
mineral spirits	C
methanol	A
ethyl alcohol	C
skydrol	B
10% sodium hydroxide	E
50% sodium hydroxide	D
10% sulfuric acid	C
70% sulfuric acid	A
10% HCl (aq)	C
36% HCl (aq)	B
5% acetic acid	A

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

PRIMER:

None necessary

TOPCOAT:

Optional: This product can be overcoated with many suitable epoxy and urethane products.

LIMITATIONS:

*Color stability may be affected by environmental conditions such as high humidity, temperatures, chemical exposures, or exposure to certain types of lighting such as sodium vapor lights.

*Colors may vary from batch to batch.

*This product is not UV color stable and may discolor when exposed to UV light sources.

*Substrate temperature must be 5°F above dew point.

*All new concrete must be cured for at least 30 days prior to application. Allow material to become tack free before topcoating.

*Surface must be sound and free of all foreign contaminants. Remove all unsound concrete prior to applying.

*This product has a short pot life. Mix only an amount that can be used in the allotted time.

*See reverse side for application instructions.

*Physical properties are typical values and not specifications.

*See reverse side for limitations of our liability and warranty.

INSTRUCTIONS (DP800L)

- 1) **PRODUCT STORAGE:** Store product at normal room temperature. Continuous storage should be between 60 and 90 degree F. Low temperatures or temperature fluctuations may cause product crystallization.
- 2) **SURFACE PREPARATION:** All dirt, foreign contaminants, oil, and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'x4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start repair work. This product is intended for hairline cracks and other fractures up to a 1/4 inch in width. Remove all unsound concrete from within the crack to be repaired and thoroughly vacuum all debris and dust from within the crack opening.
- 3) **PRODUCT MIXING:** This product has a mix ratio of 2 parts A to 1 part B by volume. To mix, simply measure out two parts A to one part B by volume and mix them together thoroughly with slow speed mixing equipment such as a jiffy mixer, putty knife or spatula until the material is thoroughly mixed and uniform in color. Mix only an amount of material that can be used in the allotted pot life period. Keep in mind that this material has a relatively short pot life. Improper mixing may result in product failure.
- 4) **PRIMING:** No priming is necessary.
- 5) **PRODUCT APPLICATION:** The mixed material can be applied by marginal trowel, putty knife or any other suitable equipment.
- 6) **RECOAT OR TOPCOATING:** When repairing cracks that are less than 1/32" thickness, many epoxies can be placed directly over the applied crack filler before it is cured. Alternatively, it is also acceptable to allow the material to cure before installing the coating. If excessive amounts are spread well beyond the crack repair or in areas where surface repairs have been implemented, it is best to check the cured areas for any possible amine blush (a whitish, greasy film, or deglossing) prior to coating over this material. If a blush is present, it can be removed by any standard type detergent cleaner prior to topcoating or recoating. Many epoxy coatings and urethanes are compatible for use over this product as well as multiple coats of this product.
- 7) **CLEANUP:** Use xylol.
- 8) **FLOOR CLEANING:** Caution! Some cleaners may affect the color of the fast set gel installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 8) **RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

*We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.***